Development of innovative lightweight and highly insulating energy efficient components and associated enabling materials for cost-effective retrofitting and new construction of curtain wall facades



Deep Renovation Joint Workshop Rome, 5<sup>th</sup> October 2018 **COMPANY NAME**SAES Getters S.p.A.

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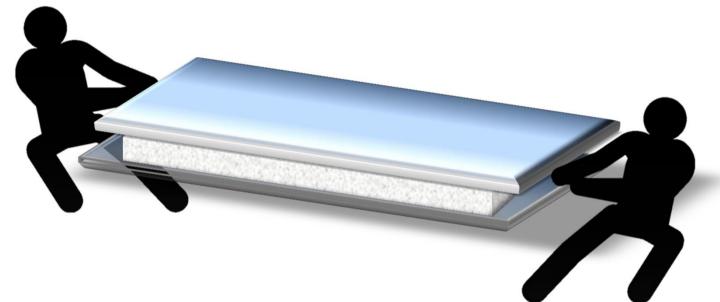
**WEBSITE** 

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## Innovative sealant for EENSULATE vacuum insulated glass

- Epoxy resin based sealant for vacuum insulating glass
- Thermal curing allows low processing temperature (< 200°C)</li>
- Mono-component resin dispensable in the range 60÷100°C
- Extremely high barrier performance for Ar, N<sub>2</sub>, O<sub>2</sub>
- Active filler for moisture absorption
- Processing in air



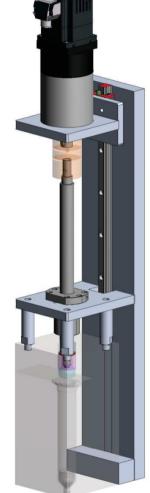
High yield stress and adhesion strength

(> 7MPa) on glass surfaces

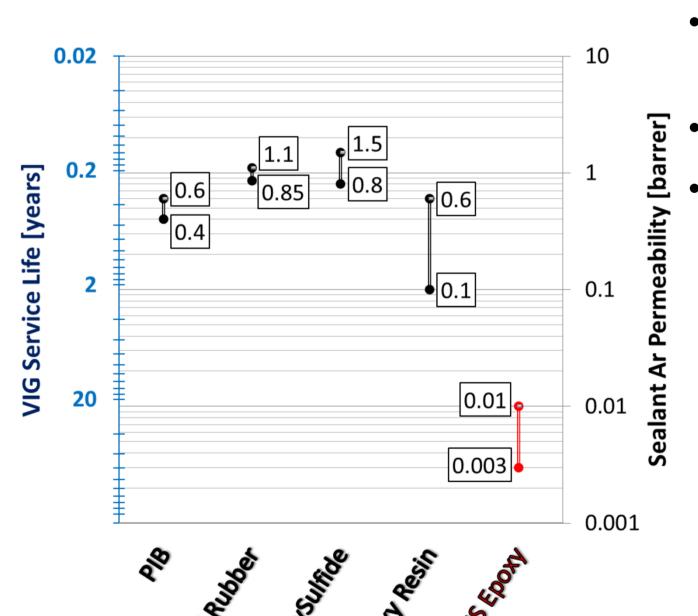


#### Resin deposition by:

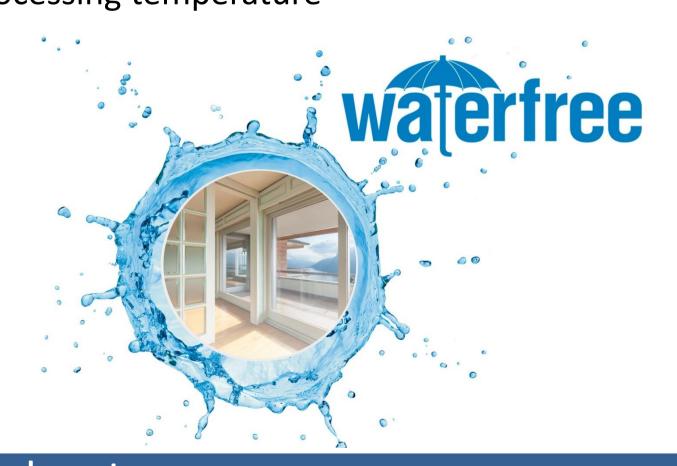
automized system
working in
temperature and with
precise erogation



# **INNOVATION & ADVANTAGES**



- Barrier properties till two orders of magnitude better than commercial sealants for insulating glasses
- Moisture barrier thanks to active fillers
- No VIG functional coatings degradation thanks to low processing temperature



#### **Acknowledgments**





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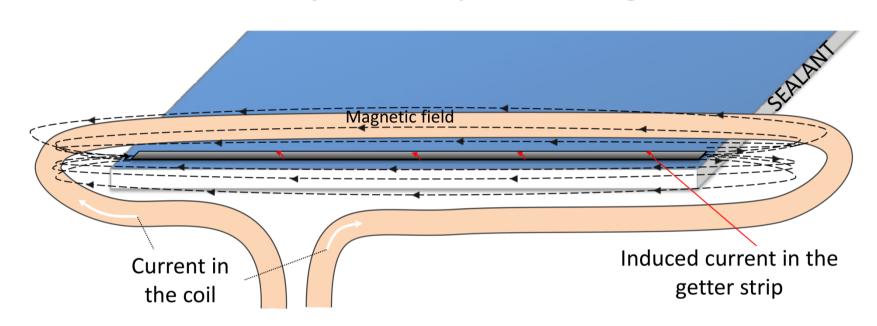
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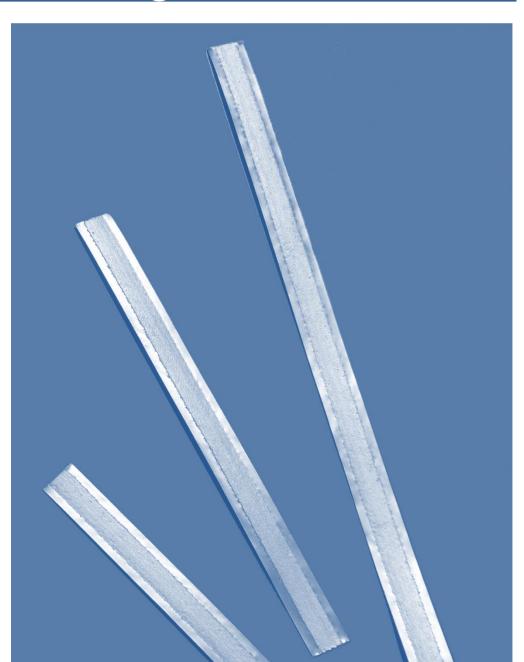
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# Innovative getter for EENSULATE vacuum insulated glass

- Distributed getter based on innovative Zr-based alloy ZAO®2 with extremely high N<sub>2</sub> capacity (0.1cc·torr/cm<sup>2</sup>)
- Laminated double-side getter strips 200µm thick and 8mm large
- Easy handling and positioning in air
- Getter activation process by RF heating under vacuum pumping





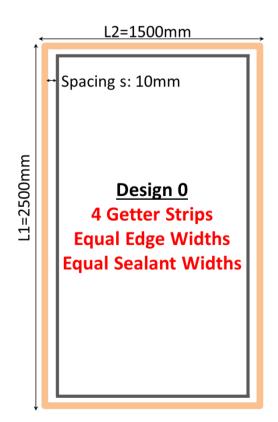
### **INNOVATION & ADVANTAGES**

#### **Getter comparison for VIG**

- Superior getter performance than state of art getter solutions for VIG
- Best configuration in terms of positioning and space hindrance

Getter Type	N <sub>2</sub> Capacity [cc·torr/gr]	Format	Amount required by VIG
Ti-V-Fe-Al-Si	2	Pills 6:1mm	8
Zr-V-Fe-Mn-RE	1.5	Pills 6:1mm	8
ZAO®2	4.5	Strips 200µm	3÷8m

# Sealant and Getter Configuration in VIG Design



<u>Design 1</u>
2 Getter Strips
Long Edges Thinner
Equal Sealant Widths

Design 2
2 Getter Strips
Equal Edge Widths
Different Sealant Widths

Design 3
2 Getter Strips
Equal Edge Widths
Different Sealant Widths

#### **Acknowledgments**

